

# Nagano Sake and Wine

## Tanakaya Sake Brewery

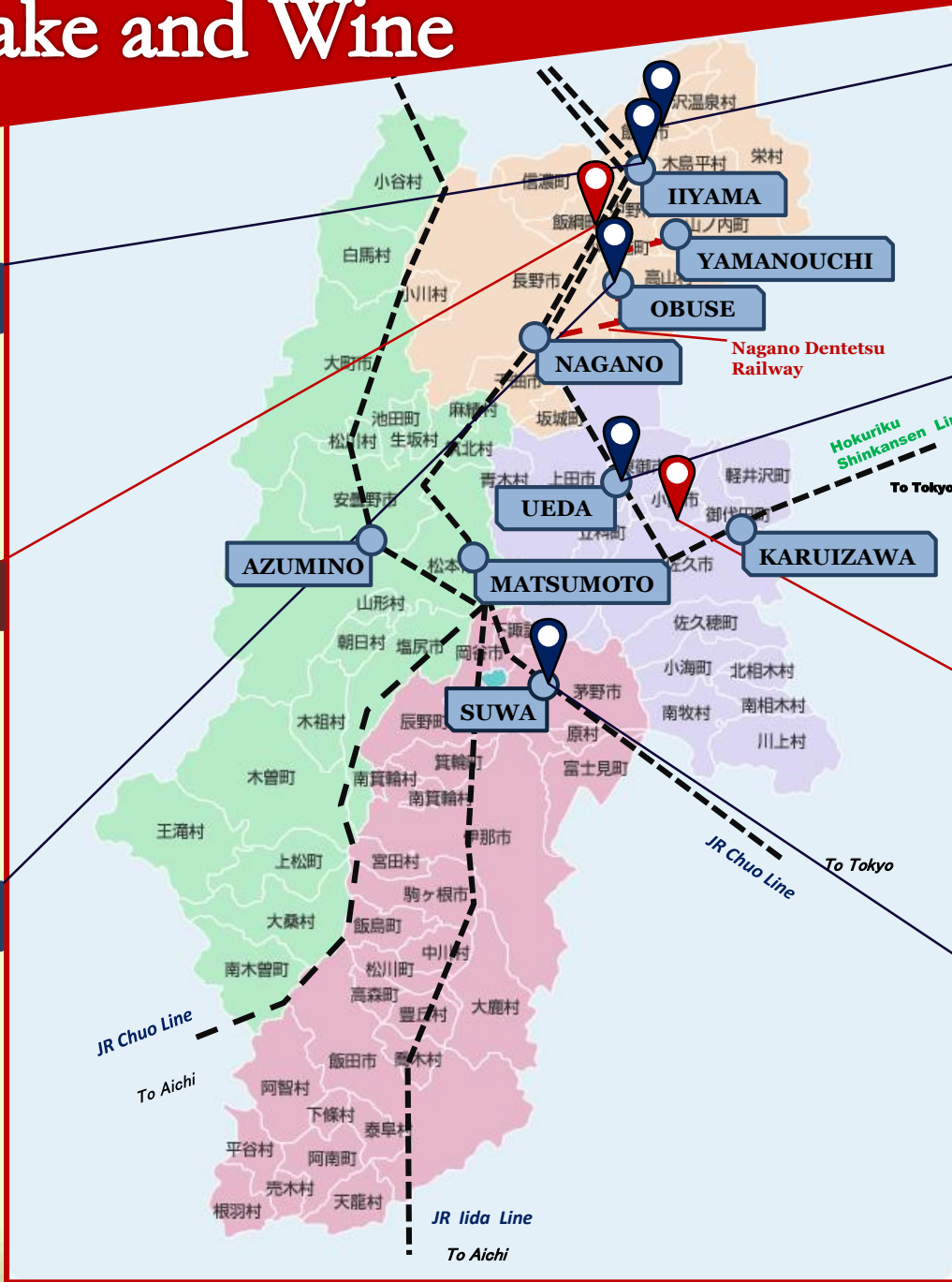
The Tanakaya Sake Brewery has been producing their Mizuo brand sake since 1868, using water from Mt. Mizuo in nearby Nozawa Onsen. A shop in front of the brewery sells their sake year-round.

## St. Cousair Winery

St. Cousair is an award-winning winery based in the town of Iizuna, in the northern part of Nagano Prefecture. It is a delightful place to visit and enjoy fine food and wine while taking in the fresh air and beautiful mountain scenery that Nagano is known for.

## Masuichi Sake Brewery

The Masuichi brewery has been run by the Ichimura family, managers of the Obusedo confectionary, since the Horeki years of the Edo period. This store sells sake straight from the Masuichi brewery and has a "teppa" bar where you can enjoy a few drinks.



## Kadoguchi Sake Brewery

Established in 1869, this brewery takes advantage of the cold winters and spring water of Northern Nagano to brew delicious sake. Their motto is, "local sake is that which is loved by local people."

## Okazaki Sake Brewery

This brewery has been making sake with water from the Sugadaira Highlands since 1665. Using traditional techniques, they brew sake with a mellow and refined flavor.

## Manns Wine Komoro Winery

The Manns Wine winery in Komoro sits at the base of Mt. Asama and enjoys plentiful fresh air and sunshine. The winery offers tours, tastings, and has its own restaurant on premises.

## Cella Masumi

Masumi has used the pure waters from Kirigamine Highlands to brew sake for over 350 years. Yeast agent No. 7, said to be the origin of modern sake, was first discovered at the Masumi brewery. At the Cella Masumi shop, sake tastings are available for a small fee.

	Tanakaya Sake Brewery	Kadoguchi Sake Brewery	St. Cousair	Masuichi Sake Brewery
<b>Tastings</b>	No	Yes	Yes	Yes
<b>Tours</b>	No	No	Yes	No
<b>Shop</b>	Yes	Yes	Yes	Yes
<b>Restaurant</b>	No	No	Yes	Yes
<b>Access</b>	<p><b>By Car:</b> 15 minutes from Joshin'etsu Expressway Toyota-Iiyama IC exit</p> <p><b>By Train/Bus:</b> From JR Iiyama Station, 20 minutes on foot.</p>	<p><b>By Car:</b> 20 minutes from the Joshin'etsu Expressway Toyota-Iiyama IC exit</p> <p><b>By Train/Bus:</b> From JR Togari Nozawa Onsen Station, a 15-minute walk or a 3-minute taxi.</p>	<p><b>By Car:</b> About 12 minutes from Joshin'etsu Expressway Shinshu Nakano IC exit.</p> <p><b>By Train/Bus:</b> From JR Nagano Station, take the Shinano Tetsudo Kita-Shinano line outbound and get off at Mure Station. From there, a 5-minute taxi.</p>	<p><b>By Car:</b> About 7 minutes from the Joshin'etsu Expressway Shinshu Nakano IC exit.</p> <p><b>By Train/Bus:</b> From Nagano Dentetsu line Obuse Station, A 10-minute walk.</p>
<b>Hours</b>	9:00 to 18:00	9:00 to 18:00	9:00 to 17:00 (Restaurant opens at 10:00) *From Jan. to Mar.: 10:00 to 16:00	9:30 to 17:00
<b>Holidays</b>	Sundays and Holidays	Varied	Apr. to Dec.: None Jan. to Mar.: Wed.	None
<b>Phone No.</b>	+81(0)269-62-2057	+81(0)269-65-2006	+81(0)26-253-8002	+81(0)26-247-7511 <a href="mailto:info@masuichi.com">info@masuichi.com</a>
<b>Website</b>	<a href="http://www.iiyama-ouendan.net/en/souvenirs/2011/09/2855.php">http://www.iiyama-ouendan.net/en/souvenirs/2011/09/2855.php</a>	<a href="http://www.kadoguchi.jp">http://www.kadoguchi.jp</a>	<a href="http://www.stcousair.co.jp/vall/ey/welcome/">http://www.stcousair.co.jp/vall/ey/welcome/</a>	<a href="http://www.masuichi.com/english/index.htm">http://www.masuichi.com/english/index.htm</a>

	<b>Okazaki Sake Brewery</b>	<b>Manns Wine Komoro Winery</b>	<b>Cella Masumi</b>
<b>Tastings</b>	Yes	Yes	Yes
<b>Tours</b>	No	Yes	No
<b>Shop</b>	Yes	Yes	Yes
<b>Restaurant</b>	No	Yes	No
<b>Access</b>	<p><b>By Car:</b> 10 minutes from the Joshin'etsu Expressway Ueda Sugadaira IC exit.</p> <p><b>By Train/Bus:</b> From Ueda Station, a 15-minute walk.</p>	<p><b>By Car:</b> 5 minutes from the Joshin'etsu Expressway Komoro IC exit.</p> <p><b>By Train/Bus:</b> From Komoro Station, a 10-minute taxi.</p>	<p><b>By Car:</b> 10 minutes from the Chuo Expressway Suwa IC exit.</p> <p><b>By Train/Bus:</b> From Kami-Suwa Station, a 15-minute walk or 5-minute taxi.</p>
<b>Hours</b>	8:30 to 17:30	9:30 to 17:00 (Restaurant 10:00 to 16:00)	9:00 to 18:00
<b>Holidays</b>	Sundays and Holidays	Varied	None
<b>Contact</b>	+81(0)268-22-0149	+81(0)267-22-6341 <a href="mailto:komoro@manns.co.jp">komoro@manns.co.jp</a>	+81 (0) 266-52-6161
<b>Website</b>	<a href="http://www.ueda.ne.jp/~okazaki/">http://www.ueda.ne.jp/~okazaki/</a> (Only in Japanese)	<a href="http://www.mannswine-shop.com/winery/komoro/english/index.htm">http://www.mannswine-shop.com/winery/komoro/english/index.htm</a>	<a href="https://www.masumi.co.jp/english/">https://www.masumi.co.jp/english/</a>

**For more information, see the following resources:**

**Go! Nagano Website**

<http://www.go-nagano.net>

**Nagano Wine Official Website**

<http://www.nagano-wine.jp/english/>

**Sakagura Tourism Website**

<http://www.japansake.or.jp/tourism/contents/en/nagano/>